

405  
284

12-1

FIG. 1

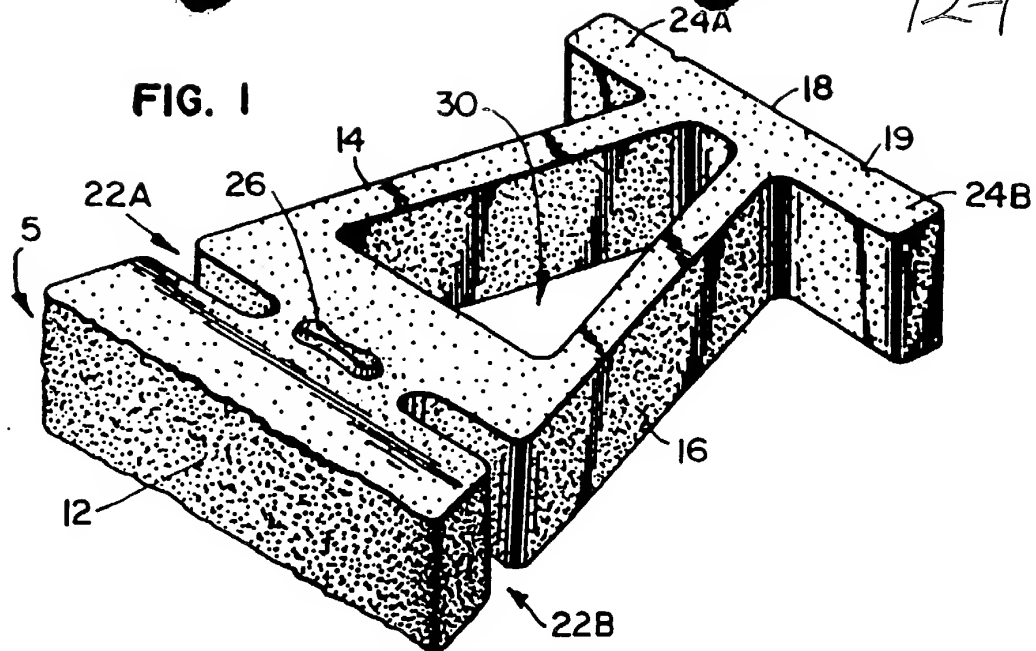


FIG. 2

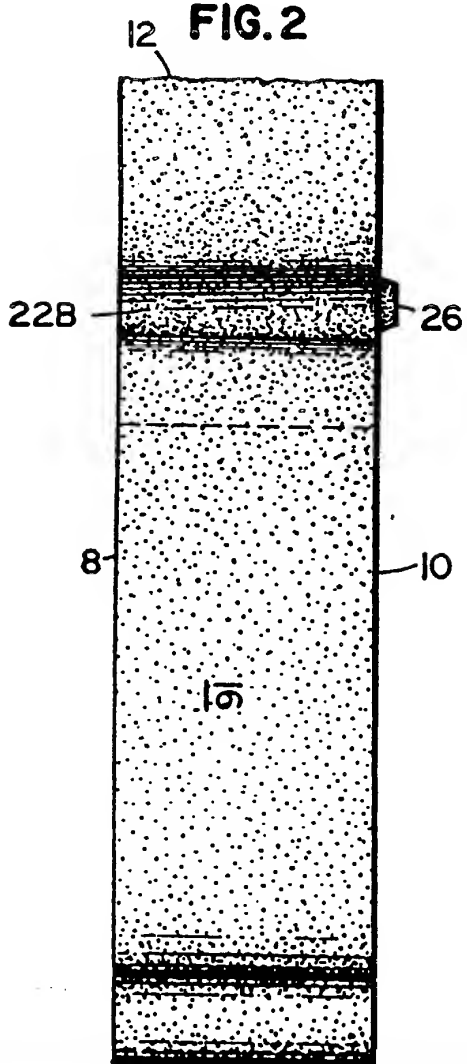


FIG. 3

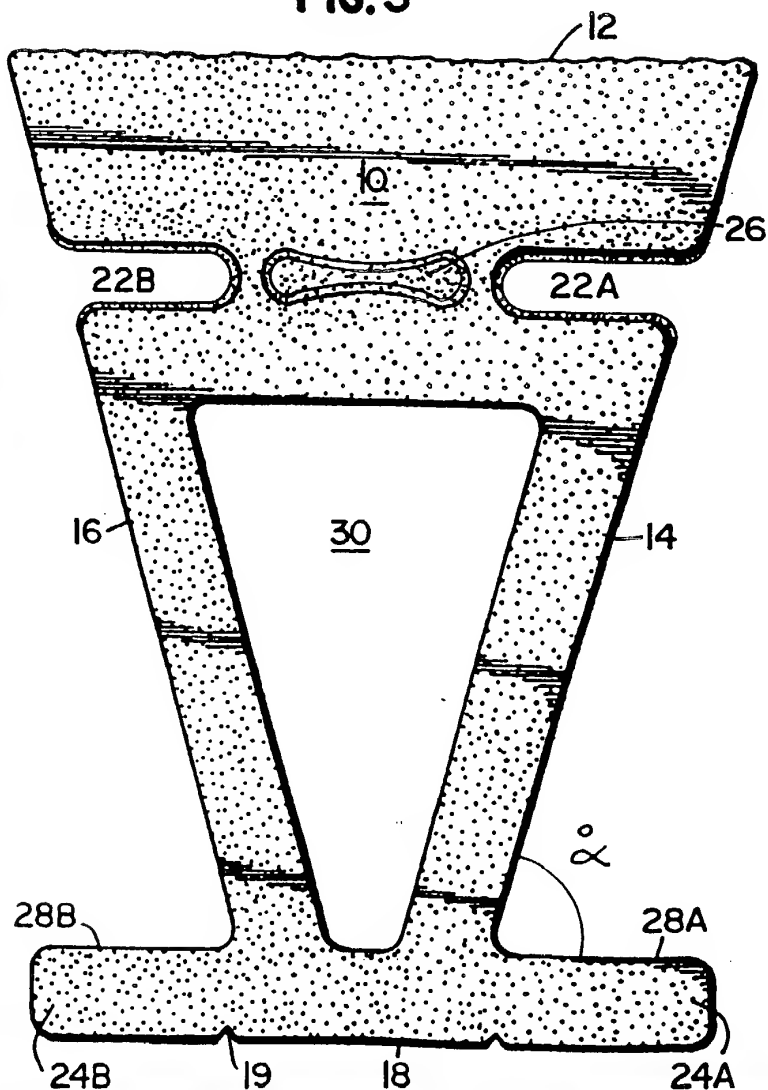


FIG. 1

FIG. 4

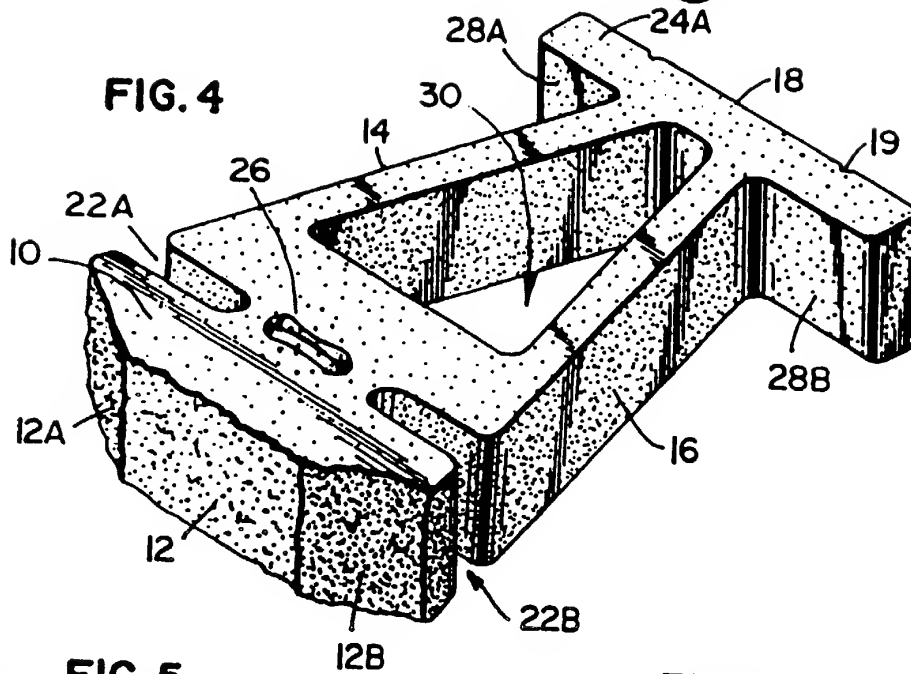


FIG. 5

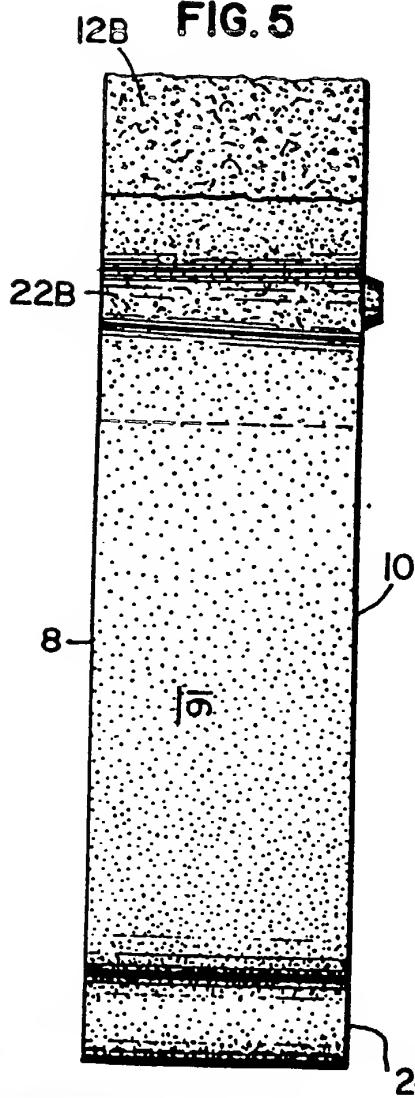
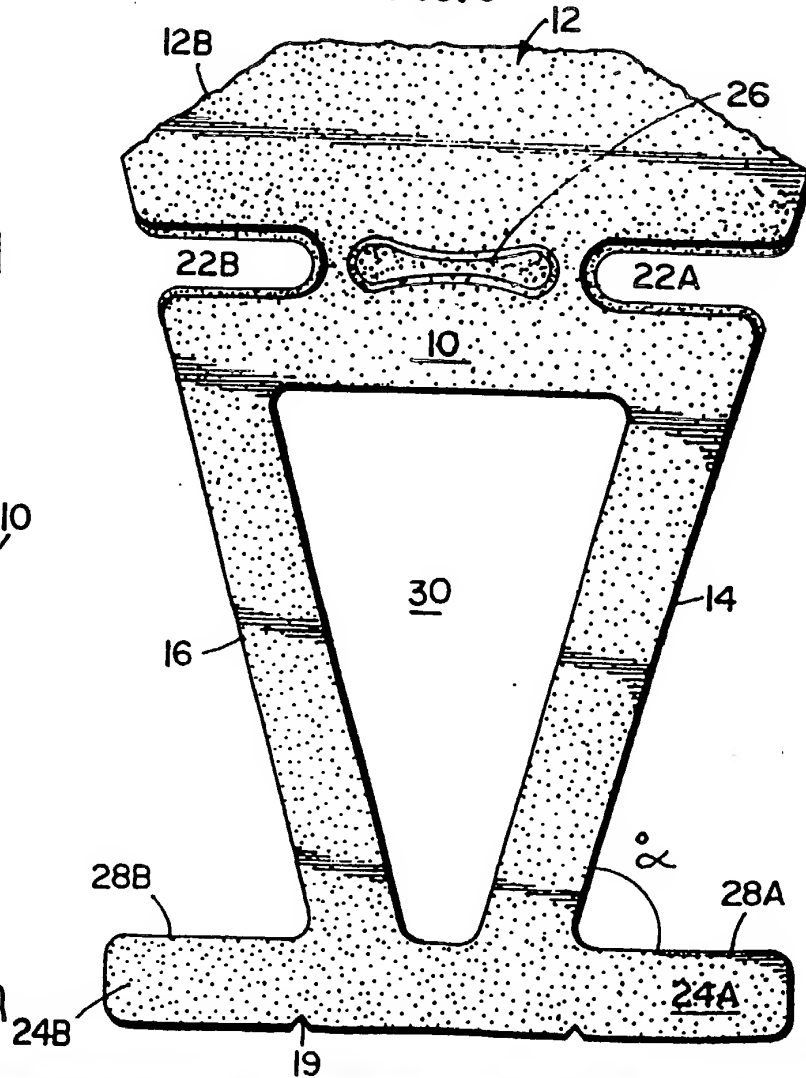


FIG. 6



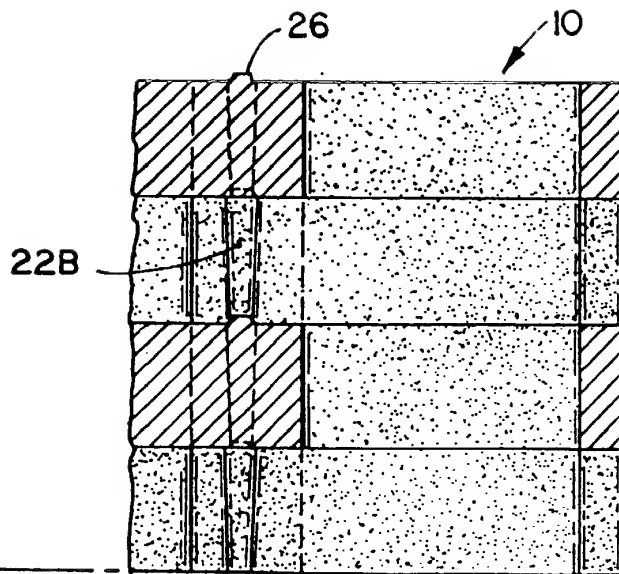
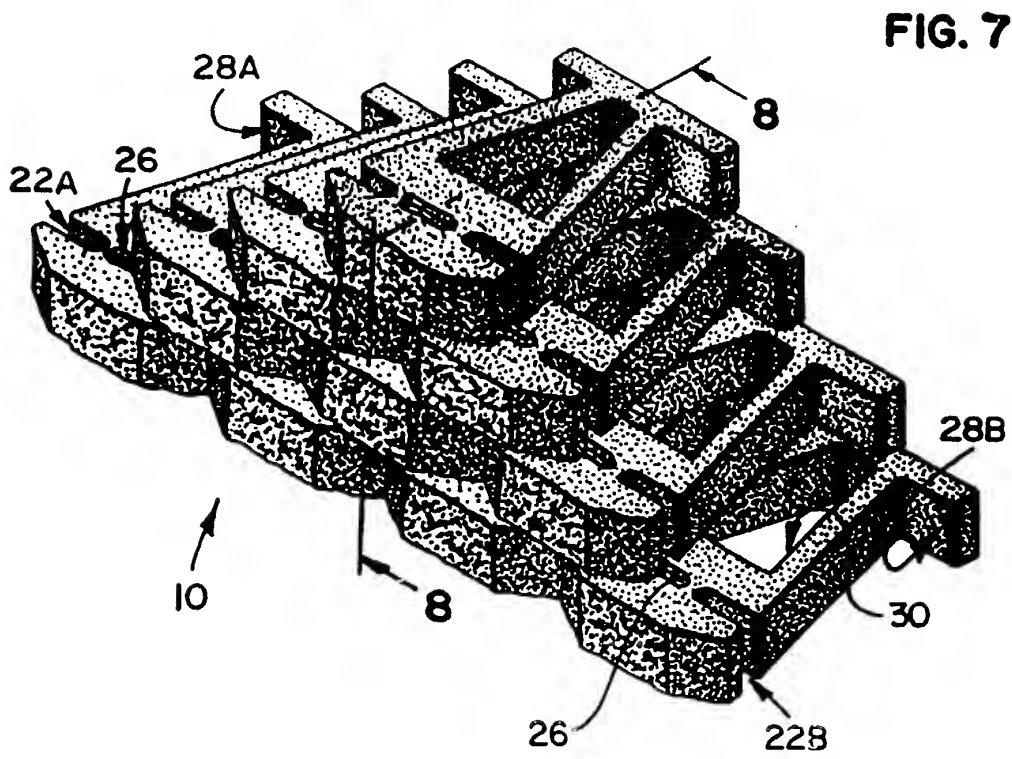


FIG. 8

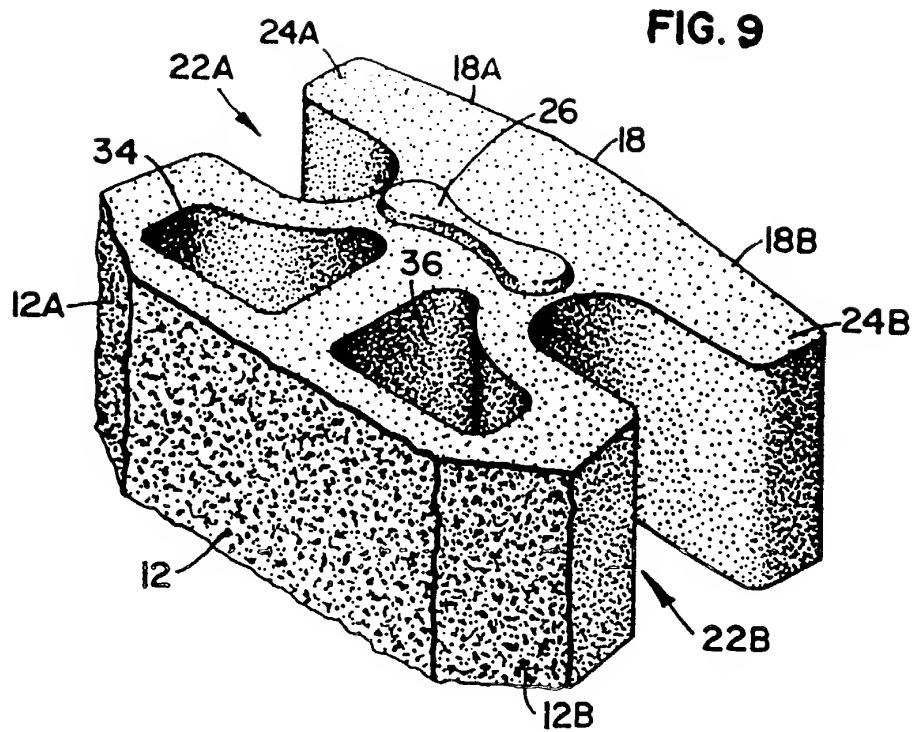
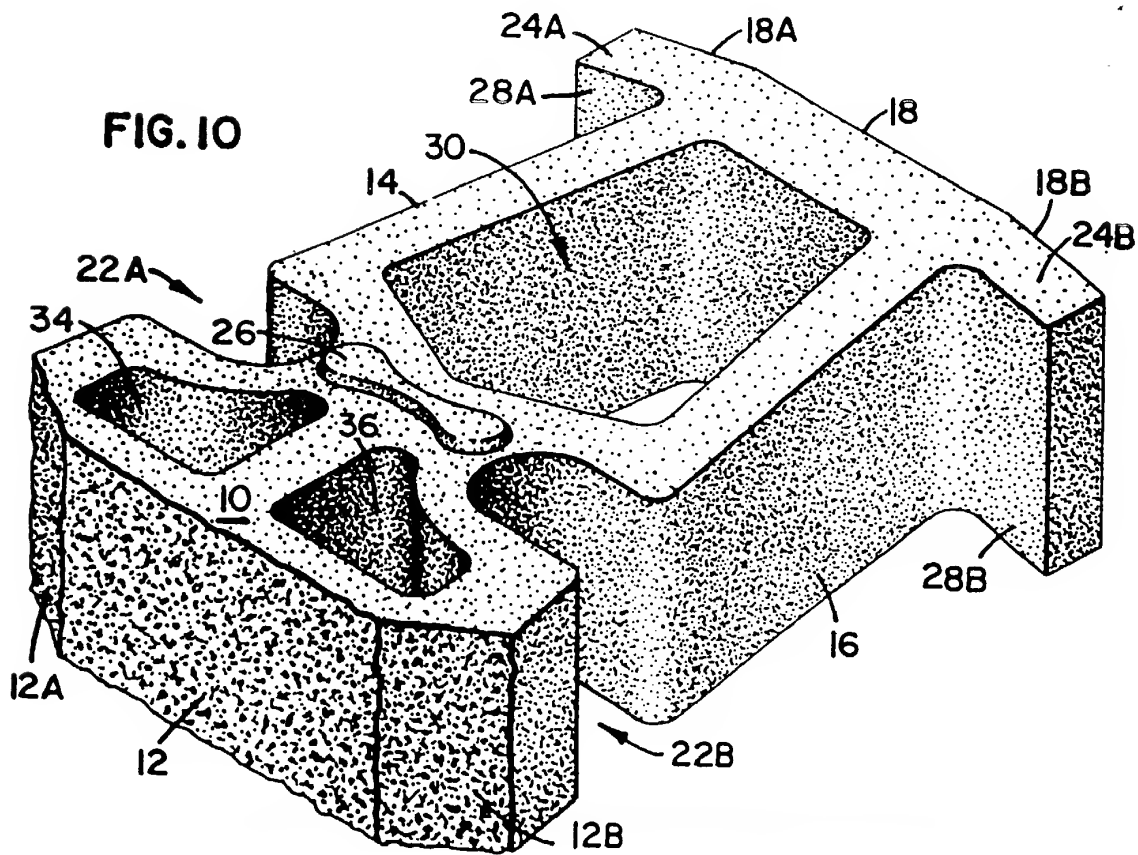


FIG. 10



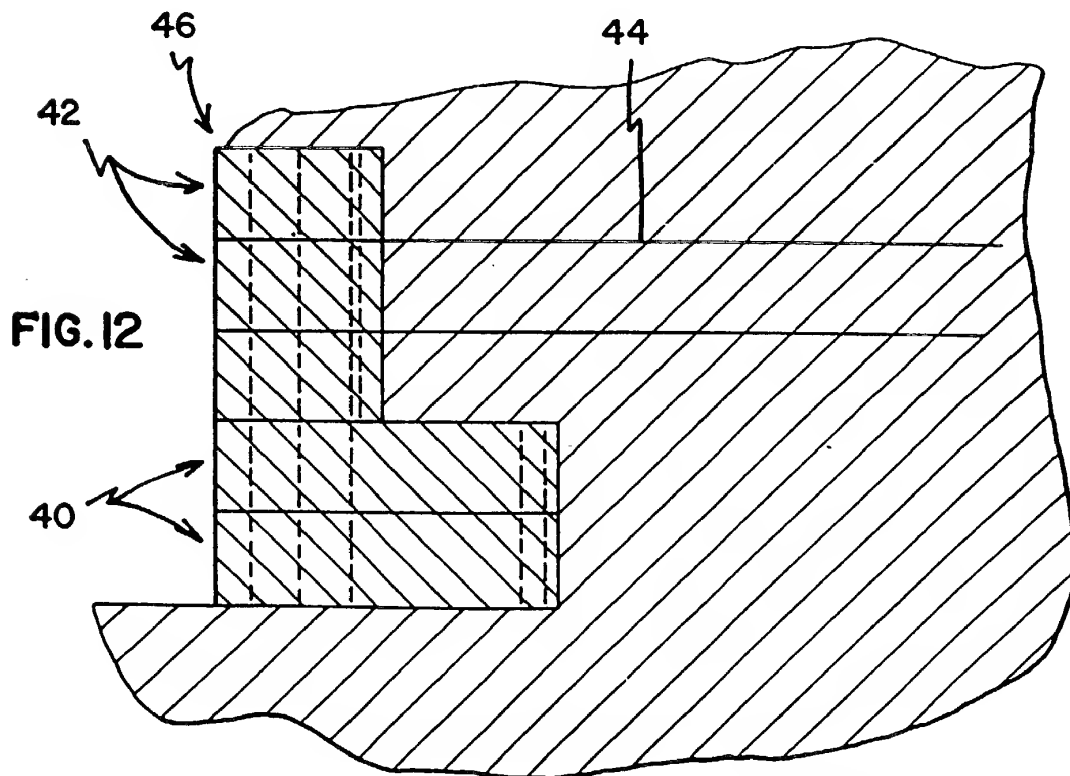
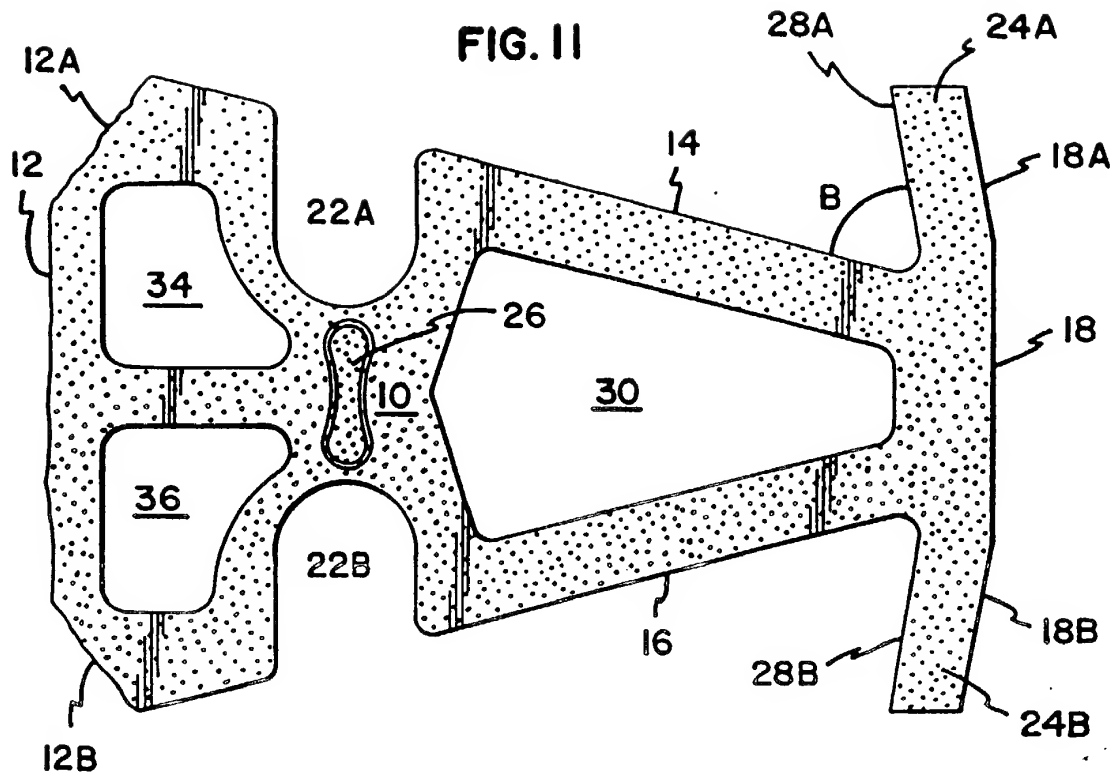


FIG. 13

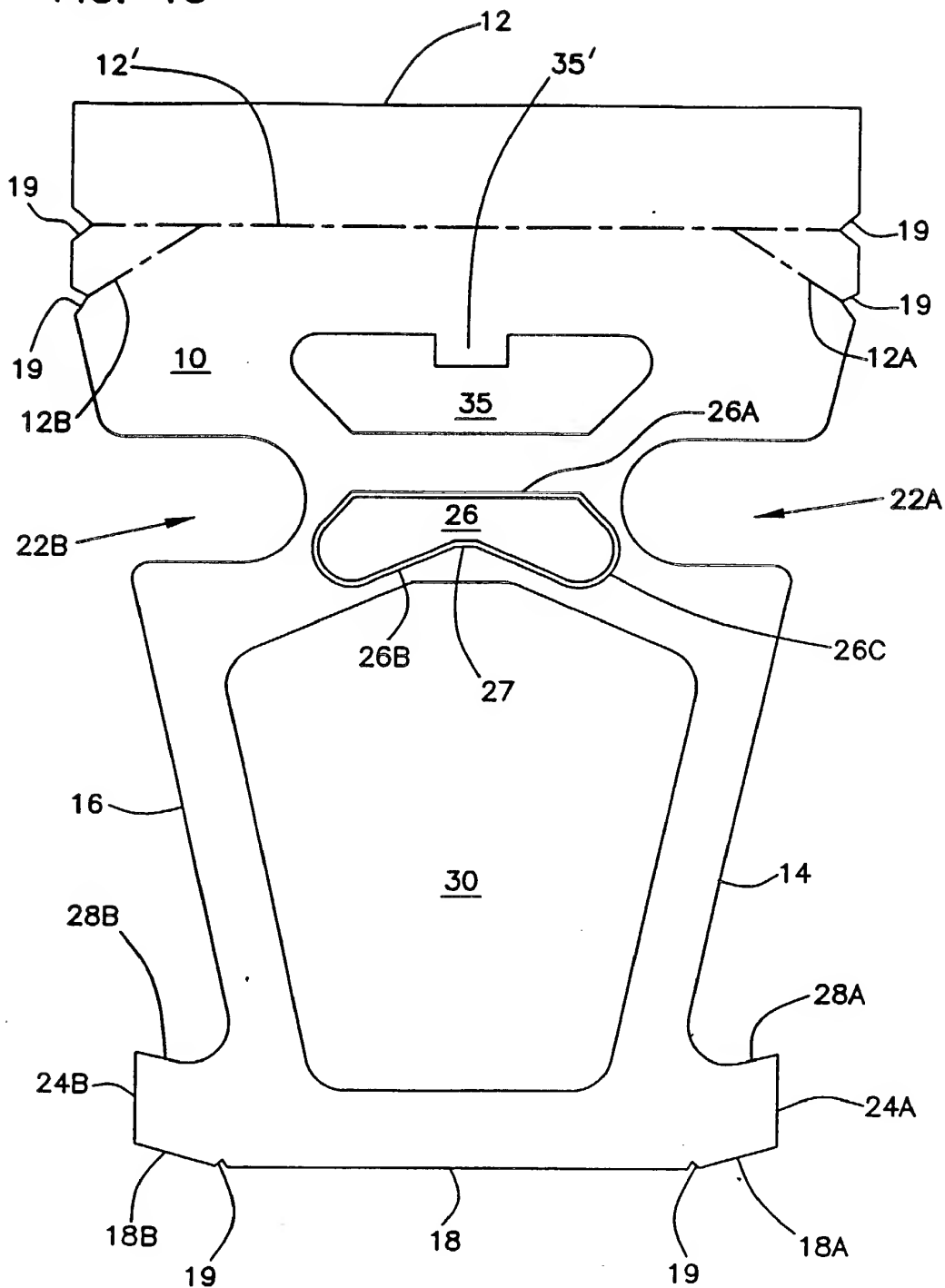


FIG. 14

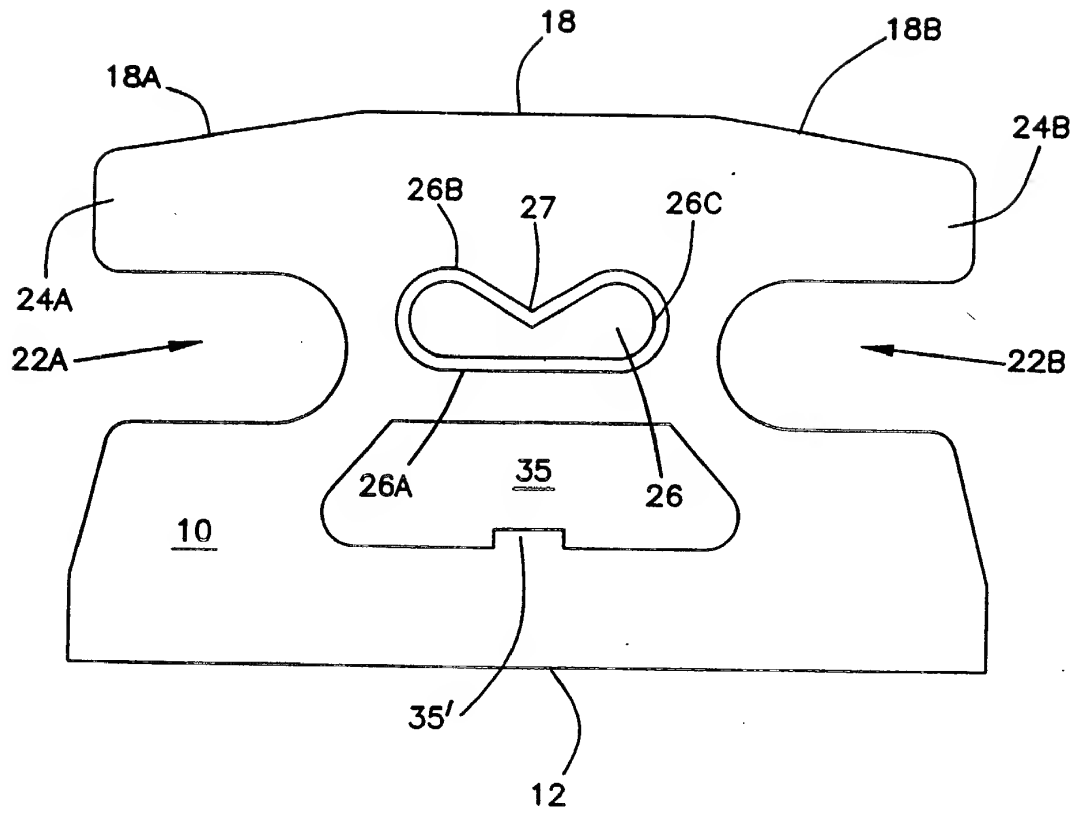


FIG. 15

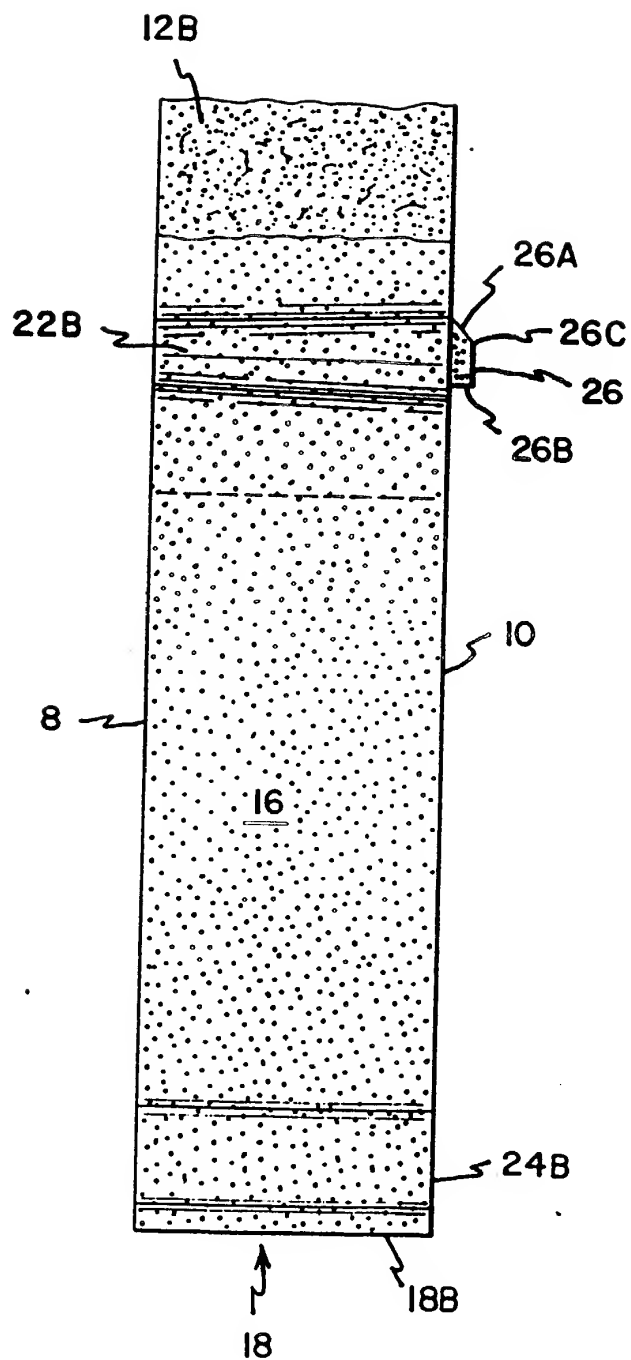




FIG. 16

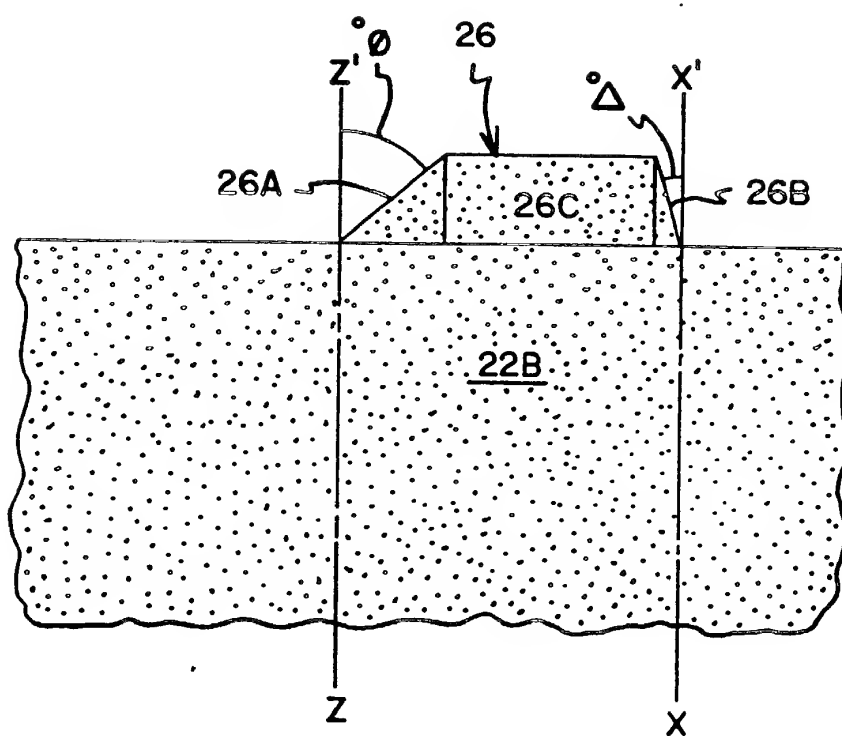


FIG. 16

FIG. 17A

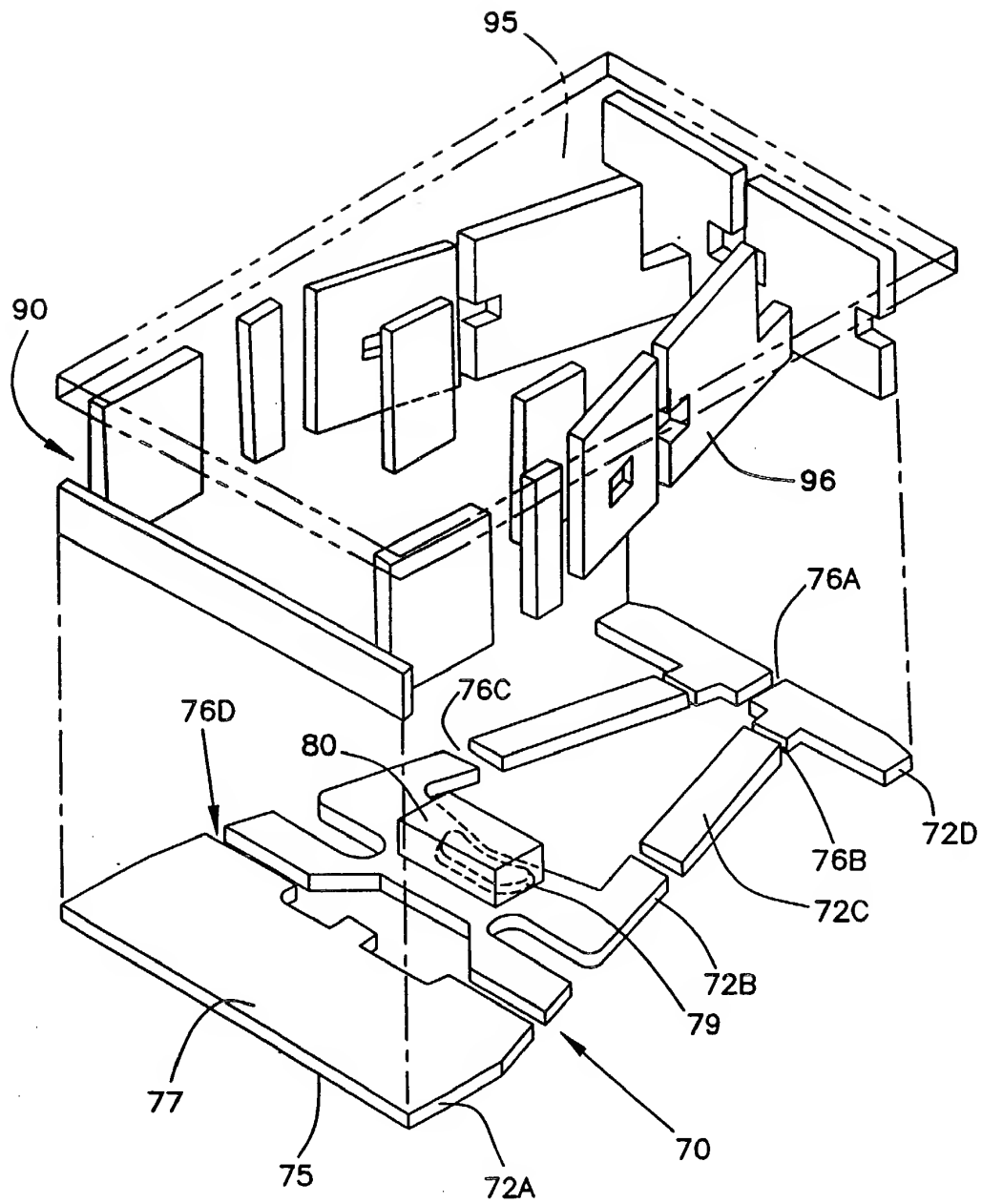
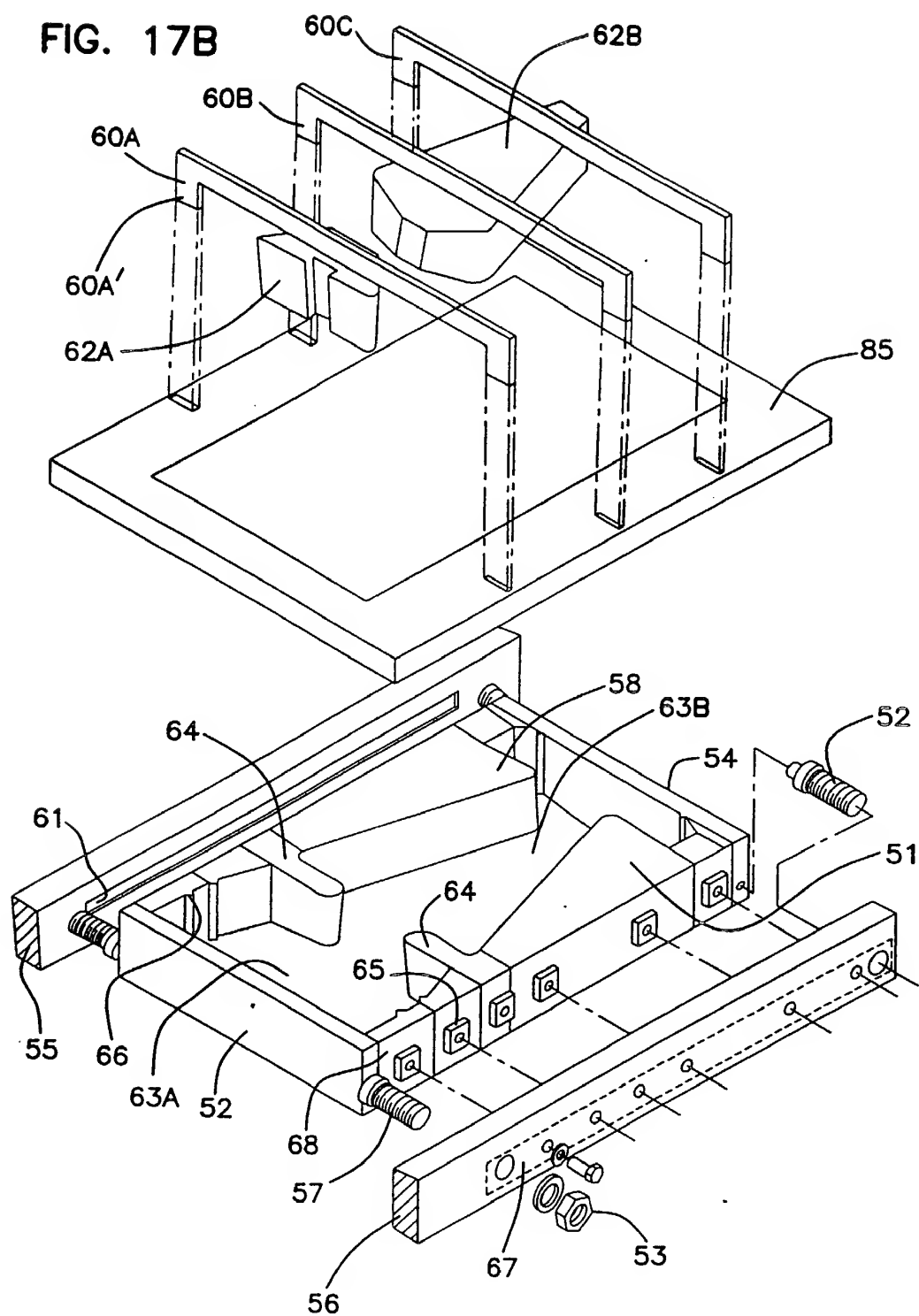


FIG. 17B



**MIX  
FILL**

**LOAD  
MOLD**

**FORM  
BLOCK**

**CURE  
BLOCK**

**SPLIT  
BLOCK**

[illegible]